



## 2K5 ON/OFF MAINTENANCE

The following is a step by step guide to maintaining your 2K5 On/Off.

Tools you will need:

Needle nose pliers

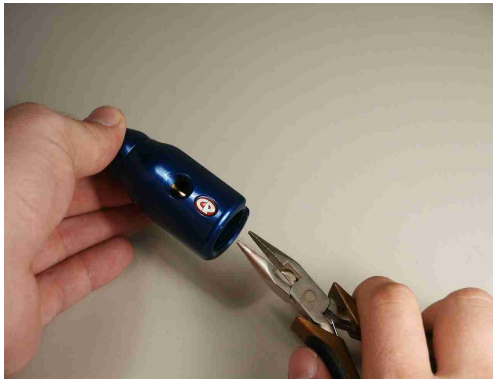
O-ring pick

O-ring grease (Dow 55, Dow 33, etc)

Marker oil

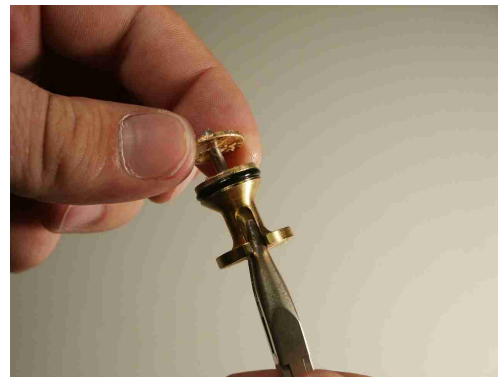
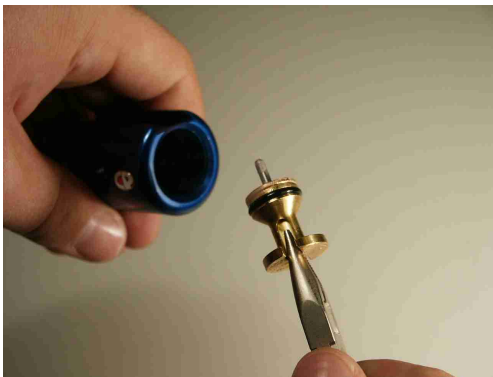
### Step 1

With needle nose pliers grab brass insert through back of asa and pull out.



### Step 2

Remove bleed washer.



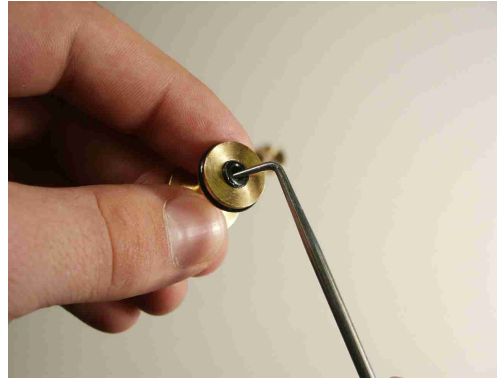
## Step 3

Remove plunger pin.



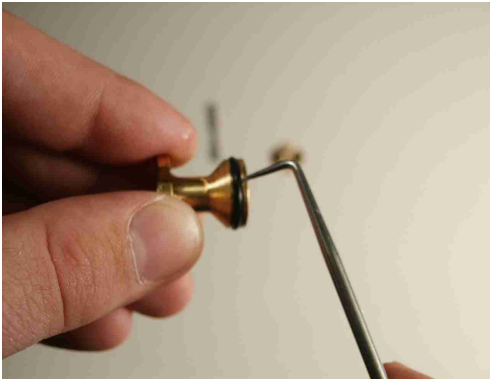
## Step 4

Remove and replace face o-ring.  
O-ring size is 005.



## Step 5

Remove and replace outer o-ring.  
o-ring size is 013.



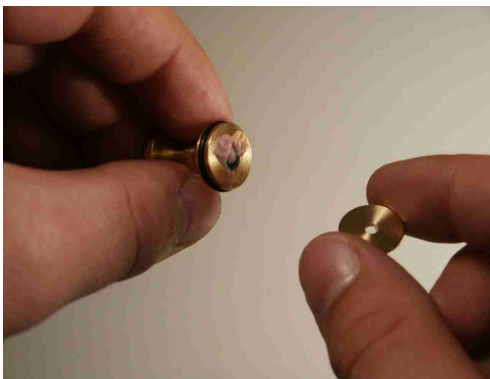
## Step 6

Place a small amount of grease on  
face o-ring.



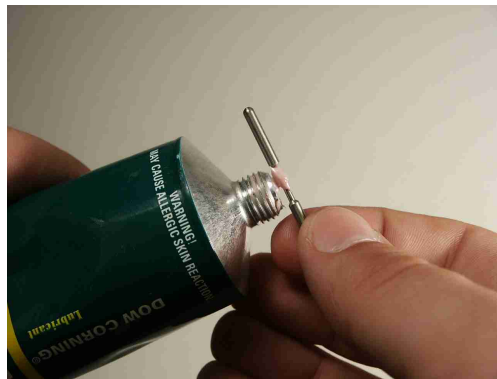
## Step 7

Replace bleed washer.



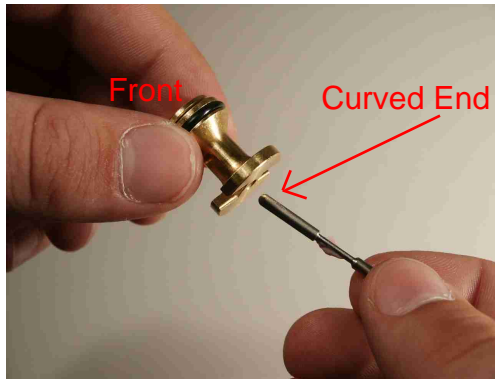
## Step 8

Grease plunger pin. Place grease  
around the center section of the  
pin.



## Step 9

Replace plunger pin. Curved end towards the front.

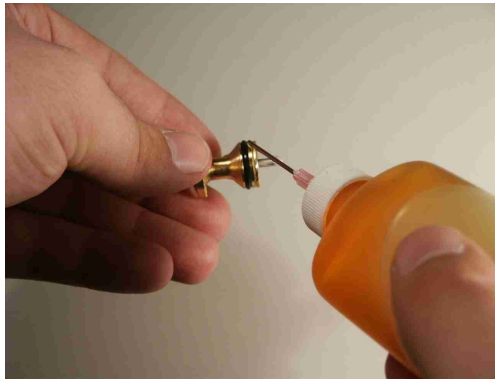


You should now have an assembled 2K5 On/Off insert that looks like this.



## Step 10

Place a small amount of marker oil on outer o-ring.



## Step 11

Push insert into 2K5 On/Off body until it stops (should snap in).



Congratulations you have now rebuilt your 2K5 On/Off.



Custom Products 1640 W Sunrise Blvd, Gilbert AZ 85233  
Ph:480-539-4820 Fax:480-497-3273 [www.customproducts.us](http://www.customproducts.us)